

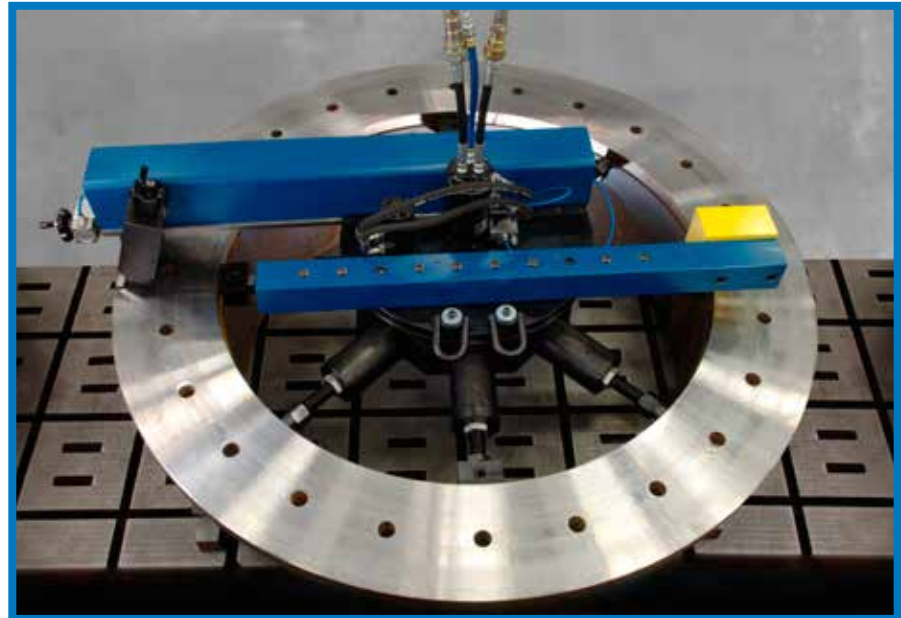
## Rugged, Heavy-Duty Flange Facers

### Rugged Machine Design

- Large, heavy-duty construction-grade bearings provide powerful, rigid performance throughout the entire machine facing range, even machining over bolt hole patterns.
- Oversized ring gear accommodates extremely high torque levels for challenging flange repair applications, and these machines are able to generate a phonographic finish.

### Flexible and Versatile

- Both radial and axial feed is achieved with a pneumatic feedbox. Manual feeding for rapid positioning is also possible.
- Feed rate is adjusted remotely at the pneumatic conditioning unit, providing the ultimate in operator safety and the flexibility for feed rate adjustments even during machining operations.
- Infinitely variable feed rates from 0.002-0.035 in. (0.05 - 0.89 mm)/rev provides operational flexibility.
- Reversible feed box can be mounted to provide either radial or axial feed.
- Turning and counterweight arms can both be adjusted for the desired swing clearance and machining range.
- Pneumatic & hydraulic drive options available.



- Chucking system can be removed to allow the flange facer to be face-mounted.
- Can be mounted both OD and ID
- Tool head can be rotated a full 360° providing the ability to create a variety of chamfers, O-Ring grooves, lens rings and other angular surfaces as needed.
- Grinding option available for fine finish work.

### Quick and Easy Setup

- Modular design allows many of the machine components to be removed to facilitate easier setup and storage.
- Unique chucking system minimizes parts to greatly simplify machine setup and tear down.
- Quick-adjust leveling feet make setup quick and easy.



# SPECIFICATIONS

	US	Metric
<b>Machine Performance Ranges</b>		
ID: Mounting range	30 - 72 inches	762.0 - 1828.8 mm
Facing diameter range	30 - 72 inches	762.0 - 1828.8 mm
Grinding diameter range	30 - 72 inches	762.0 - 1828.8 mm
Swing diameter @ minimum with feedbox on end of arm	55.8 inches	1417.3 mm
Radial tool slide travel	12 inches	304.8 mm
Axial tool head travel	4 inches	101.6 mm
Depth required inside bore for ID chuck (± 0.25 inches (± 6.4 mm) is travel of leveling foot)	4.03 ± 0.25 inches	102.4 ± 6.4 mm
Feed Rate	0.002 - 0.035 in/rev	0.051 - 0.889 mm/rev
OD: Mounting range *	56.5 - 82.7 inches	1435.1 - 2100.6 mm
Facing diameter range	30 - 72 inches	762.0 - 1828.8 mm
Grinding diameter range (w/ feed box)	30 - 66 inches	762.0 - 1676.4 mm
Grinding diameter range (w/o feed box)	30 - 71 inches	762.0 - 1803.4 mm
Depth required inside bore for chuck	0 inches	0 mm
Refer to ID for specifications not listed		
<b>Rotational Drive System</b>		
Drive type	Pneumatic or hydraulic drive with pinion and internal ring gear	
Pinion gear to ring gear reduction	5.143:1	
Single point turning speed range:		
Pneumatic	12 - 31 RPM	
Hydraulic (based on motor choice)	2.4 - 20 RPM	
Grinding speed ranges (with reducer):		
Pneumatic (rapid only, not in cut)	0.006 - 0.25 RPM (58 ipm @ 72 inch dia.)	(1473.2 mm/min @ 1828.8 mm dia.)
Hydraulic (based on motor choice)	0.01 - 0.54 RPM	
Power input requirements		
Pneumatic - 3.5 Hp (2.6 kW)	95 ft <sup>3</sup> /min @ 90 psi	2.69 m <sup>3</sup> /min @ 620 kPa
Hydraulic	10 gpm @ 1200 psi	37.9 L/min @ 8273 kPa
<b>Measures</b>		
For machine dimensions, please refer to dimensional drawings		
ID machine weight, approximate	1500 lb	680.4 kg
OD machine weight, approximate	2020 lb	916.3 kg
ID Crate dimensions (WxDxH)		
Wood, approx.	80.5 x 37 x 32 in	2045 x 940 x 813 mm
Metal, approx.	75.9 x 36.2 x 28.2 in	1928 x 920 x 716 mm
OD crate dimensions (WxDxH)		
Wood, approx.	40 x 38.5 x 20 in	1016 x 978 x 508 mm
Metal, approx.	38.7 x 36.8 x 28.2 in	983 x 935 x 716 mm

\* OD mount minimum arm swing is 40 inches (1016 mm) diameter. An additional customer supplied structure will be required to chuck below the minimum swing diameter

All dimensions should be considered reference. Contact your Climax Representative for precision dimensions. Specifications are subject to change without notice. There are no systems or components on this machine that are capable of producing hazardous EMC, UV or other radiation hazards. The machine does not use lasers nor does it create hazardous materials such as gasses or dust.

# TOOL CONFIGURATIONS

The FF7200 can be configured in several ways to meet your specific machining needs.

Select **OPTION 1** for single pointing only

Select **OPTION 2** for milling only

Select **OPTION 3** for BOTH milling and single pointing

## OPTION 1: To configure your FF7200 for Single-Point Machining Only

To configure your machine, please follow these steps.

1	Select a Base Package	
2	Select a Feed Assembly	
3	Select a Drive Motor Assembly	
4	Select a Hydraulic Motor	
5	Select an Optional Grinder Attachment	
6	Select a Hydraulic Power Unit	
7	Select a Turning Arm Assembly	
8	Select a Counterweight Assembly	
9	Select a Chuck Assembly	
10	Select a Shipping Container	
<b>1</b>	<b>Base Package</b>	
	Rotary table, tool kit, operator's manual, .	<b>58184</b>
<b>2</b>	<b>Feed Assembly</b>	
	Pneumatic Feed Assembly with Remote Air Control	<b>58671</b>
<b>3</b>	<b>Drive Motor Assembly</b>	
	Pneumatic Motor and Drive Assembly	<b>58186</b>
	(Pneumatic drive system includes: Pneumatic motor w/fittings and mount, rotary union, hoses, feed trip valve, cam, and pneumatic conditioning unit with low pressure drop out.)	
	Hydraulic Drive Assy w/ Feed Conditioning Unit - DOES NOT INCLUDE MOTOR	<b>58180</b>
	(Hydraulic drive system includes: Hyd motor mount, hoses, fittings, rotary union, feed trip valve, cam, and feed pneumatic conditioning unit.)	
<b>4</b>	<b>Hydraulic Motor</b>	
	(If Hydraulic drive is selected in step 3)	
	Rated at 10 gpm, 1200 PSI	
	Hydraulic Motor, 11.9 cu in (195.0 cu cm), 6 - 31 RPM	<b>67730</b>
	Hydraulic Motor, 14.9 cu in (244.2 cu cm), 3.6 - 18 RPM	<b>69216</b>
	Hydraulic Motor, 18.7 cu in (306.4 cu cm), 2.8 - 14 RPM	<b>69217</b>
	Hydraulic Motor, 24.0 cu in (393.3 cu cm), 2.2 - 11 RPM	<b>69218</b>
	Hydraulic Motor, 29.8 cu in (488.3 cu cm), 1.8 - 9 RPM	<b>69219</b>
	* Multiple units may be ordered.	
<b>5</b>	<b>Optional Grinder Attachment</b>	
	Grinding Attachment for Pneumatic Table Drive Motor	<b>62537</b>
	Grinding Attachment for Hydraulic Table Drive Motor	<b>62570</b>
	<b>Grinder Rotational Gearbox</b>	
	Slow Rotation Gearbox for Pneumatic Motor (gear ratio 160:1)	<b>62568</b>
	Slow Rotation Gearbox for Hydraulic Motor (gear ratio 160:1)	<b>62538</b>

### Optional Grinder Attachment, cont'd

<b>Grinder Tooling</b>	
Grinding Wheel 1.5 in (38.1 mm), CBN 125 Grit	<b>62633</b>
Grinding Wheel 2.25 in (57.2 mm), CBN 125 Grit	<b>62634</b>

<b>6</b>	<b>Hydraulic Power Unit</b>	
	For Hydraulic Drive Machine	
	<b>Single Pump (single pointing only):</b>	
	HPU 230V, 10 HP (7.5 kW) Single pump	<b>63264</b>
	HPU 380V, 10 HP (7.5 kW) Single pump	<b>63265</b>
	HPU 415V, 10 HP (7.5 kW) Single pump	<b>63266</b>
	HPU 460V, 10 HP (7.5 kW) Single pump	<b>63267</b>
	HPU 575V, 10 HP (7.5 kW) Single pump	<b>63268</b>
	<b>Single Pump with Air (for use with grinder):</b>	
	HPU 230V, 10 HP (7.5 kW) Single pump with Air	<b>62759</b>
	HPU 380V, 10 HP (7.5 kW) Single pump with Air	<b>62760</b>
	HPU 415V, 10 HP (7.5 kW) Single pump with Air	<b>62761</b>
	HPU 460V, 10 HP (7.5 kW) Single pump with Air	<b>62762</b>
	HPU 575V, 10 HP (7.5 kW) Single pump with Air	<b>62763</b>

<b>Pendant Cable, Hose</b>	
0.5 in (12.7 mm) Hose and Pendant Cable Assy, 20 ft (6.1 m)	<b>62799</b>
0.5 in (12.7 mm) Hose and Pendant Cable Assy, 30 ft (9.1 m)	<b>62800</b>
0.5 in (12.7 mm) Hose and Pendant Cable Assy, 50 ft (15.2 m)	<b>62801</b>
0.5 in (12.7 mm) Hose and Pendant Cable Assy, 100 ft (30.5 m)	<b>62802</b>

<b>7</b>	<b>Turning Arm Assembly</b>	
	Turning Arm Assembly with Single Point Tool Head	<b>57873</b>
	Milling Arm Assembly w/ Single Point Tool Head	<b>62577</b>
<b>8</b>	<b>Counterweight Assembly</b>	
	Counterweight Assembly	<b>58063</b>
	Counterweight Milling Arm Assembly	<b>62514</b>
<b>9</b>	<b>Chuck Assembly</b>	
	ID Chuck Assembly	<b>57877</b>
	OD Chuck Assembly	<b>61451</b>
	ID/OD Chuck Assembly	<b>61453</b>
<b>10</b>	<b>Shipping Container</b>	
	Wooden Crate for ID Mount Machine	<b>58358</b>
	Metal Container for ID Mount Machine	<b>59304</b>
	Wooden Crate Set for ID/OD Mount Machine	<b>62678</b>
	Metal Container Set for ID/OD Mount Machine	<b>61723</b>

# TOOL CONFIGURATIONS

## OPTION 2: To configure your FF7200 for Milling Only

To configure your machine, please follow these steps.

1	Select a Base Package	
2	Select a Drive Motor Assembly	
3	Select a Hydraulic Motor	
4	Select an Optional Grinder Attachment	
5	Select a Hydraulic Power Unit	
6	Select a Turning Arm Assembly	
7	Select a Counterweight Assembly	
8	Select a Milling Head	
9	Select a Hydraulic Motor	
10	Select Tooling	
11	Select a Chuck Assembly	
12	Select a Shipping Container	
<b>1</b>	<b>Base Package</b>	
	Rotary table, tool kit, drag brake assemblies, operator's manual.	<b>62569</b>
<b>2</b>	<b>Drive Motor Assembly</b>	
	Pneumatic Motor and Drive Assembly (Pneumatic drive system includes: Pneumatic motor w/fittings and mount, gearbox, rotary union, hoses, feed trip valve, and pneumatic conditioning unit with low pressure drop out.)	<b>62571</b>
	Hydraulic Drive Assy w/Gearbox & Feed Conditioning Unit - DOES NOT INCLUDE MOTOR (Hydraulic drive system includes: Hyd motor mount, gearbox, hoses, fittings, and rotary union.)	<b>62585</b>
<b>3</b>	<b>Hydraulic Motor</b> (If Hydraulic drive is selected in step 2)	
	Rated at 10 gpm, 1200 PSI Fast RPM = Single Point Machining / Slow RPM = Milling	
	Hydraulic Motor, 4.9 cu in (80.3 cu cm), 24 - 80 RPM / 0.15 - 0.50 RPM	<b>69213</b>
	Hydraulic Motor, 8.0 cu in (131.1 cu cm), 16 - 48 RPM / 0.10 - 0.30 RPM	<b>69214</b>
	Hydraulic Motor, 11.9 cu in (195.0 cu cm), 6 - 31 RPM / 0.04 - 0.19 RPM	<b>67730</b>
	Hydraulic Motor, 24.0 cu in (393.3 cu cm) 3.2 - 16 RPM / 0.015 - 0.07 RPM	<b>69218</b>
	* Multiple units may be ordered.	
<b>4</b>	<b>Optional Grinder Attachment</b>	
	Grinding Attachment for Pneumatic Table Drive Motor	<b>62552</b>
	Grinding Attachment for Hydraulic Table Drive Motor (tool head included)	<b>62588</b>
	<b>Grinder Tooling</b>	
	Grinding Wheel 1.5 in (38.1 mm), CBN 125 Grit	<b>62633</b>
	Grinding Wheel 2.25 in (57.2 mm), CBN 125 Grit	<b>62634</b>
<b>5</b>	<b>Hydraulic Power Unit</b>	
	<b>Single Pump (for pneumatic table rotation):</b>	
	HPU 230V, 25HP Single pump with Air	<b>62774</b>
	HPU 380V, 25HP Single pump with Air	<b>62775</b>
	HPU 415V, 25HP Single pump with Air	<b>62776</b>
	HPU 460V, 25HP Single pump with Air	<b>62777</b>
	HPU 575V, 25HP Single pump with Air	<b>62778</b>
	<b>Dual Pump (with air) For hydraulic table rotation, hydraulic milling head, and air for grinding attachment:</b>	
	HPU 230V, 25HP Dual Pump with Air	<b>62779</b>
	HPU 380V, 25HP Dual Pump with Air	<b>62780</b>
	HPU 415V, 25HP Dual Pump with Air	<b>62781</b>
	HPU 460V, 25HP Dual Pump with Air	<b>62782</b>
	HPU 575V, 25HP Dual Pump with Air	<b>62783</b>

	<b>Dual Pump (for hydraulic table rotation and hydraulic milling head)</b>	
	HPU 230V, 25HP Dual Pump	<b>62784</b>
	HPU 380V, 25HP Dual Pump	<b>62785</b>
	HPU 415V, 25HP Dual Pump	<b>62786</b>
	HPU 460V, 25HP Dual Pump	<b>62787</b>
	HPU 575V, 25HP Dual Pump	<b>62788</b>
	<b>Pendant Cable &amp; Hose, Single Pump</b>	
	0.75 in (19.1 mm) Hose and Pendant Cable Assy, 20 ft (6.1 m)	<b>62803</b>
	0.75 in (19.1 mm) Hose and Pendant Cable Assy, 30 ft (9.1 m)	<b>62804</b>
	0.75 in (19.1 mm) Hose and Pendant Cable Assy, 50 ft (15.2 m)	<b>62805</b>
	0.75 in (19.1 mm) Hose and Pendant Cable Assy, 100 ft (30.75 m)	<b>62806</b>
	<b>Pendant Cable &amp; Hose, Dual Pump</b>	
	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 20 ft (6.1 m)	<b>62807</b>
	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 30 ft (9.1 m)	<b>62808</b>
	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 50 ft (15.2 m)	<b>62809</b>
	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 100 ft (30.5 m)	<b>62810</b>
<b>6</b>	<b>Turning Arm Assembly</b>	
	Milling Arm Assembly (does not include tool head)	<b>60869</b>
<b>7</b>	<b>Counterweight Assembly</b>	
	Counterweight Milling Arm Assembly	<b>62414</b>
<b>8</b>	<b>Milling Head</b>	
	Milling Head Assembly Inch #50 Taper NMTB	<b>62282</b>
	Milling Head Assembly Inch #50 Taper CATV	<b>62734</b>
	Milling Head Assembly Metric #50 Taper NMTB	<b>62644</b>
	Milling Head Assembly Metric #50 Taper CATV	<b>62735</b>
<b>9</b>	<b>Tooling (for inch milling head assembly only)</b>	
	#50, NMTB 4 in (101.6 mm) Face Mill w/ Inserts	<b>47383</b>
	#50, NMTB 5 in (127.0 mm) Face Mill w/ Inserts	<b>47384</b>
	#50, NMTB 6 in (145.4 mm) Face Mill w/ Inserts	<b>47385</b>
	#50, NMTB 8 in (203.2 mm) Face Mill w/ Inserts	<b>47386</b>
	#50, NMTB 10 in (254.0 mm) Face Mill w/ Inserts	<b>56175</b>
	Carbide Inserts	<b>47229</b>
<b>10</b>	<b>Milling Head Swivel Assembly</b>	
	Milling Head Swivel Plate Assembly	<b>63250</b>
<b>11</b>	<b>Hydraulic Motor</b>	
	Hydraulic Motor Assembly 8.0 cu in (131.1 cu cm)	<b>53459</b>
	Hydraulic Motor Assembly 9.6 cu in (157.3 cu cm)	<b>53458</b>
	Hydraulic Motor Assembly 11.9 cu in (195.0 cu cm)	<b>46950</b>
	Hydraulic Motor Assembly 14.9 cu in (244.2 cu cm)	<b>46375</b>
	Hydraulic Motor Assembly 18.7 cu in (306.4 cu cm)	<b>46549</b>
	Hydraulic Motor Assembly 24.0 cu in (393.3 cu cm)	<b>46550 1</b>
<b>12</b>	<b>Chuck Assembly</b>	
	ID Chuck Assembly	<b>57877</b>
	OD Chuck Assembly for Turning with Milling Arm	<b>62665</b>
	ID/OD Chuck Assembly for Turning with Milling Arm	<b>62672</b>
<b>13</b>	<b>Shipping Container</b>	
	Wooden Crate for ID Mount Machine	<b>58358</b>
	Metal Container for ID Mount Machine	<b>59304</b>
	Wooden Crate Set for ID/OD Mount Machine	<b>62678</b>
	Metal Container Set for ID/OD Mount Machine	<b>61723</b>

# TOOL CONFIGURATIONS

## OPTION 3: To configure your FF7200 for Milling AND Single Point Machining

To configure your machine, please follow these steps.

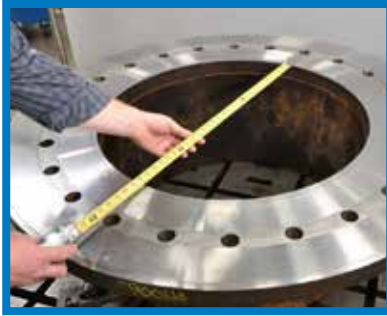
1	Select a Base Package		HPU 415V, 25HP Dual Pump with Air	62781
2	Select a Feed Assembly		HPU 460V, 25HP Dual Pump with Air	62782
3	Select a Drive Motor Assembly		HPU 575V, 25HP Dual Pump with Air	62783
4	Select a Hydraulic Motor		<b>Dual Pump (for hydraulic table rotation and hydraulic milling head):</b>	
5	Select an Optional Grinder Attachment		HPU 230V, 25HP Dual Pump	62784
6	Select a Hydraulic Power Unit		HPU 380V, 25HP Dual Pump	62785
7	Select a Turning Arm Assembly		HPU 415V, 25HP Dual Pump	62786
8	Select a Counterweight Assembly		HPU 460V, 25HP Dual Pump	62787
9	Select a Milling Head		HPU 575V, 25HP Dual Pump	62788
10	Select a Hydraulic Motor		<b>Pendant Cable &amp; Hose, Single Pump</b>	
11	Select Tooling		0.75 in (19.1 mm) Hose and Pendant Cable Assy, 20 ft (6.1 m)	62803
12	Select a Chuck Assembly		0.75 in (19.1 mm) Hose and Pendant Cable Assy, 30 ft (9.1 m)	62804
13	Select a Shipping Container		0.75 in (19.1 mm) Hose and Pendant Cable Assy, 50 ft (15.2 m)	62805
1	<b>Base Package</b>		0.75 in (19.1 mm) Hose and Pendant Cable Assy, 100 ft (30.75 m)	62806
	Rotary table, tool kit, drag brake assemblies, operator's manual.	62623		
2	<b>Feed Assembly</b>		<b>Pendant Cable &amp; Hose, Dual Pump</b>	
	Pneumatic Feed Assembly w/ Remote Air Control	58671	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 20 ft (6.1 m)	62807
3	<b>Drive Motor Assembly</b>		0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 30 ft (9.1 m)	62808
	Pneumatic Motor and Drive Assembly (Pneumatic drive system includes: Pneumatic motor w/fittings and mount, gearbox, rotary union, hoses, feed trip valve, cam, & pneumatic conditioning unit with low pressure drop out.)	62591	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 50 ft (15.2 m)	62809
	Hydraulic Drive Assy w/Gearbox & Feed Conditioning Unit - DOES NOT INCLUDE MOTOR (Hydraulic drive system includes: Hydraulic motor mount, gearbox, hoses, fittings, rotary union, feed trip valve, cam, and feed pneumatic conditioning unit.)	62594	0.5 in (12.7 mm) & 0.75 in (19.1 mm) Dual Hose & Pendant Cable Assy, 100 ft (30.5 m)	62810
4	<b>Hydraulic Motor</b>		<b>7 Turning Arm Assembly</b>	
	(If Hydraulic drive is selected in step 3) Rated at 10 gpm, 1200 PSI		Milling Arm Assembly with Single Point Tool Head	62577
	Fast RPM = Single Point Machining / Slow RPM = Milling		<b>8 Counterweight Assembly</b>	
	Hydraulic Motor, 4.9 cu in (80.3 cu cm), 24 - 80 RPM / 0.15 - 0.50 RPM	69213	Counterweight Milling Arm Assembly	62526
	Hydraulic Motor, 8.0 cu in (131.1 cu cm), 16 - 48 RPM / 0.10 - 0.30 RPM	69214	<b>9 Milling Head</b>	
	Hydraulic Motor, 11.9 cu in (195.0 cu cm), 6 - 31 RPM / 0.04 - 0.19 RPM	67730	Milling Head Assembly Inch #50 Taper NMTB	62282
	Hydraulic Motor, 14.9 cu in (244.2 cu cm), 4.5 - 24 RPM / 0.03 - 0.15 RPM	69216	Milling Head Assembly Inch #50 Taper CATV	62734
	Hydraulic Motor, 18.7 cu in (306.4 cu cm), 4 - 20 RPM / 0.025 - 0.12 RPM	69217	Milling Head Assembly Metric #50 Taper NMTB	62644
	Hydraulic Motor, 24.0 cu in (393.3 cu cm), 3.2 - 16 RPM / 0.02 - 0.1 RPM	69218	Milling Head Assembly Metric #50 Taper CATV	62735
	Hydraulic Motor, 29.8 cu in (488.3 cu cm), 2.4 - 12 RPM / 0.015 - 0.07 RPM	69219	Optional Milling Head Swivel Plate	63250
	* Multiple units may be ordered.		<b>11 Tooling (for inch milling head assembly only)</b>	
5	<b>Optional Grinder Attachment</b>		#50, NMTB 4 in (101.6 mm) Face Mill w/ Inserts	47383
	Grinding Attachment for Pneumatic Table Drive Motor	62537	#50, NMTB 5 in (127.0 mm) Face Mill w/ Inserts	47384
	Grinding Attachment for Hydraulic Table Drive Motor	62570	#50, NMTB 6 in (145.4 mm) Face Mill w/ Inserts	47385
	<b>Grinder Tooling</b>		#50, NMTB 8 in (203.2 mm) Face Mill w/ Inserts	47386
	Grinding Wheel 1.5 in (38.1 mm), CBN 130 Grit	62633	#50, NMTB 10 in (254.0 mm) Face Mill w/ Inserts	56175
	Grinding Wheel 2.25 in (57.2 mm), CBN 130 Grit	62634	Carbide Inserts	47229
6	<b>Hydraulic Power Unit</b>		<b>12 Milling Head Swivel Assembly</b>	
	<b>Single Pump (for pneumatic table rotation):</b>		Milling Head Swivel Plate Assembly	63250
	HPU 230V, 25HP Single pump with Air	62774	<b>10 Hydraulic Motor for Milling Head</b>	
	HPU 380V, 25HP Single pump with Air	62775	Hydraulic Motor Assembly 8.0 cu in (131.1 cu cm)	53459
	HPU 415V, 25HP Single pump with Air	62776	Hydraulic Motor Assembly 9.6 cu in (157.3 cu cm)	53458
	HPU 460V, 25HP Single pump with Air	62777	Hydraulic Motor Assembly 11.9 cu in (195.0 cu cm)	46950
	HPU 575V, 25HP Single pump with Air	62778	Hydraulic Motor Assembly 14.9 cu in (244.2 cu cm)	46375
	<b>Dual Pump (with air) for hydraulic table rotation, hydraulic milling head, and air for grinding attachment:</b>		Hydraulic Motor Assembly 18.7 cu in (306.4 cu cm)	46549
	HPU 230V, 25HP Dual Pump with Air	62779	Hydraulic Motor Assembly 24.0 cu in (393.3 cu cm)	46550
	HPU 380V, 25HP Dual Pump with Air	62780	<b>12 Chuck Assembly</b>	
			ID Chuck Assembly	57877
			OD Chuck Assembly for Milling Arm	62668
			ID/OD Chuck Assembly for Milling Arm	62676
			<b>13 Shipping Container</b>	
			Wooden Crate for ID Mount Machine	58358
			Metal Container for ID Mount Machine	59304
			Wooden Crate Set for ID/OD Mount Machine	62678
			Metal Container Set for ID/OD Mount Machine	61723

# SETUP AND OPERATION

## A Fast Eight-Step Process

This model is so fast and easy to set up that an experienced operator can usually mount the machine into the flange bore, align it, and start cutting in less than an hour.

**1** Measure the bore diameter. This will be used to determine the leg length.



**5** Set machine onto flange using setup fingers. Lightly tighten leveling feet in the flange.



**2** Select the appropriate leg length and foot.



**6** Extend feet into flange. Indicate, level and tighten leveling feet and stationary feet.



**3** Install setup fingers.



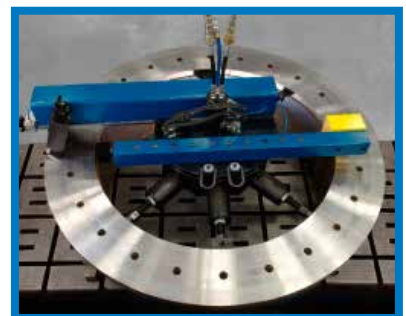
**7** Install tool bit. Connect to power.



**4** Tighten legs.



**8** You are ready to begin machining!



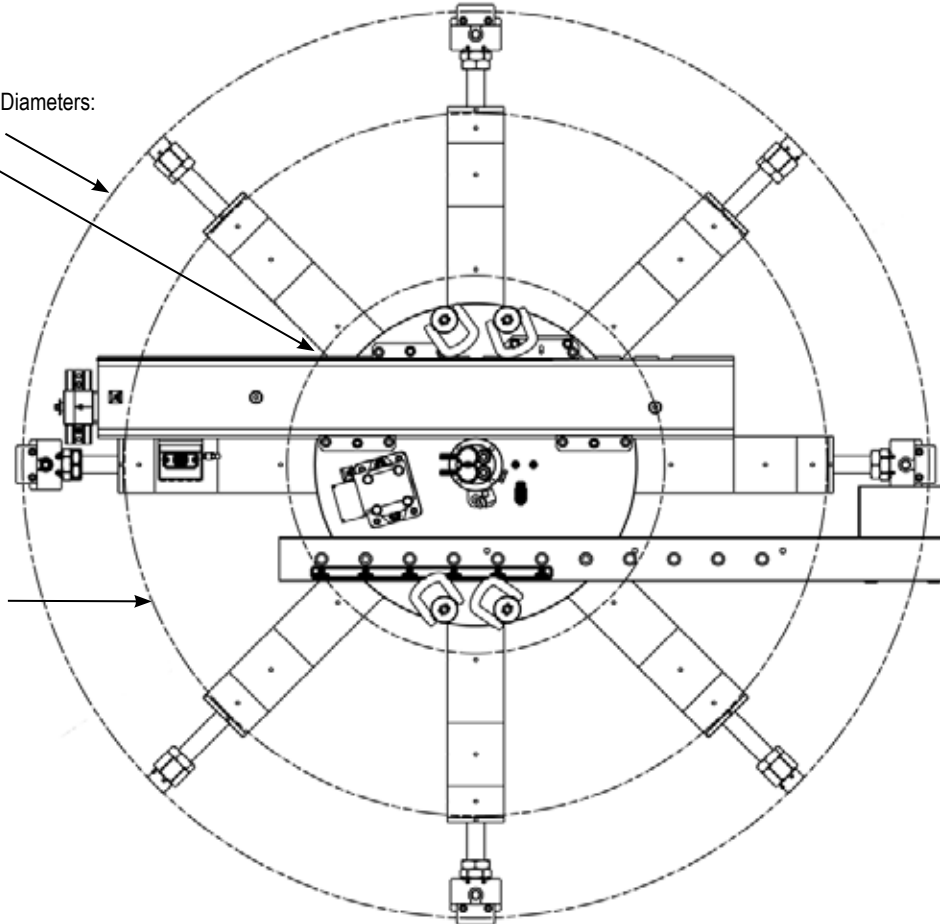
# OPERATIONAL DIMENSIONS

Dimensions in Inch (mm)

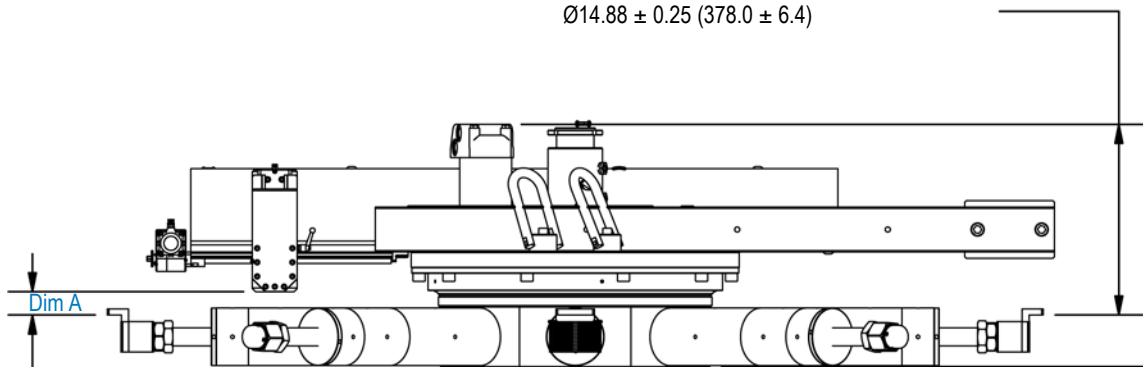
## ID Chuck Assembly

Chucking and Machining Diameters:  
 Max: Ø72.0 (1828.8)  
 Min: Ø30.0 (762.0)

Swing diameter,  
 Max: Ø79.7 (2024.4)  
 Min: Ø55.8 (1417.3)



Max Rotating Height:  
 $\text{Ø}14.88 \pm 0.25$  (378.0  $\pm$  6.4)



Dim A (all  $\pm 0.25$  (6.4):

Max. clearance with tool head fully retracted

Turning arm: 1.82 (46.2)

Turning arm, grinding: 1.72 (43.7)

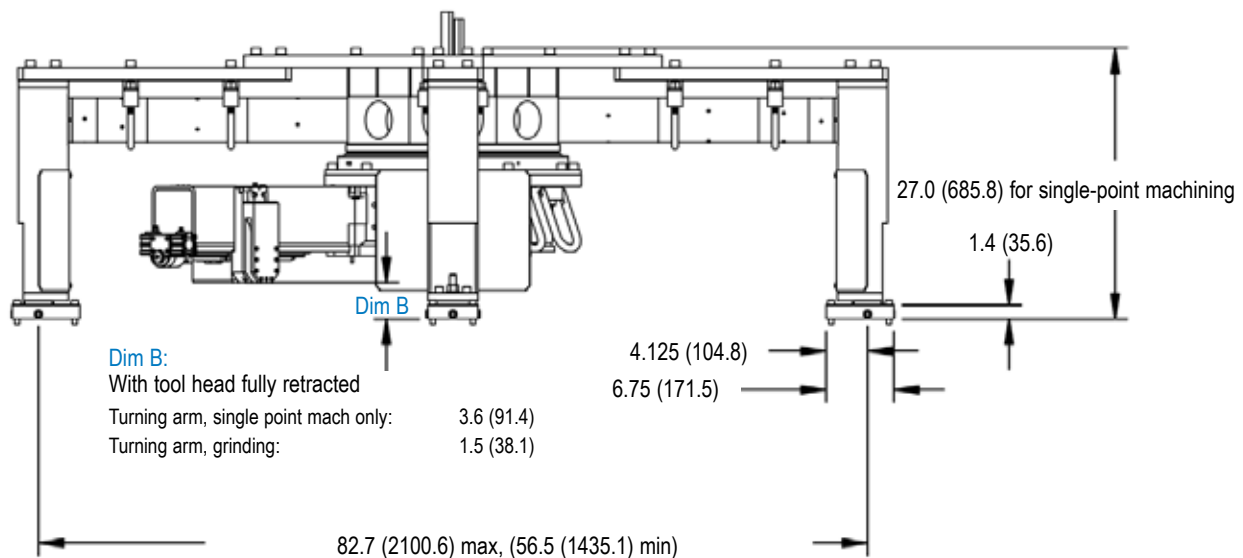
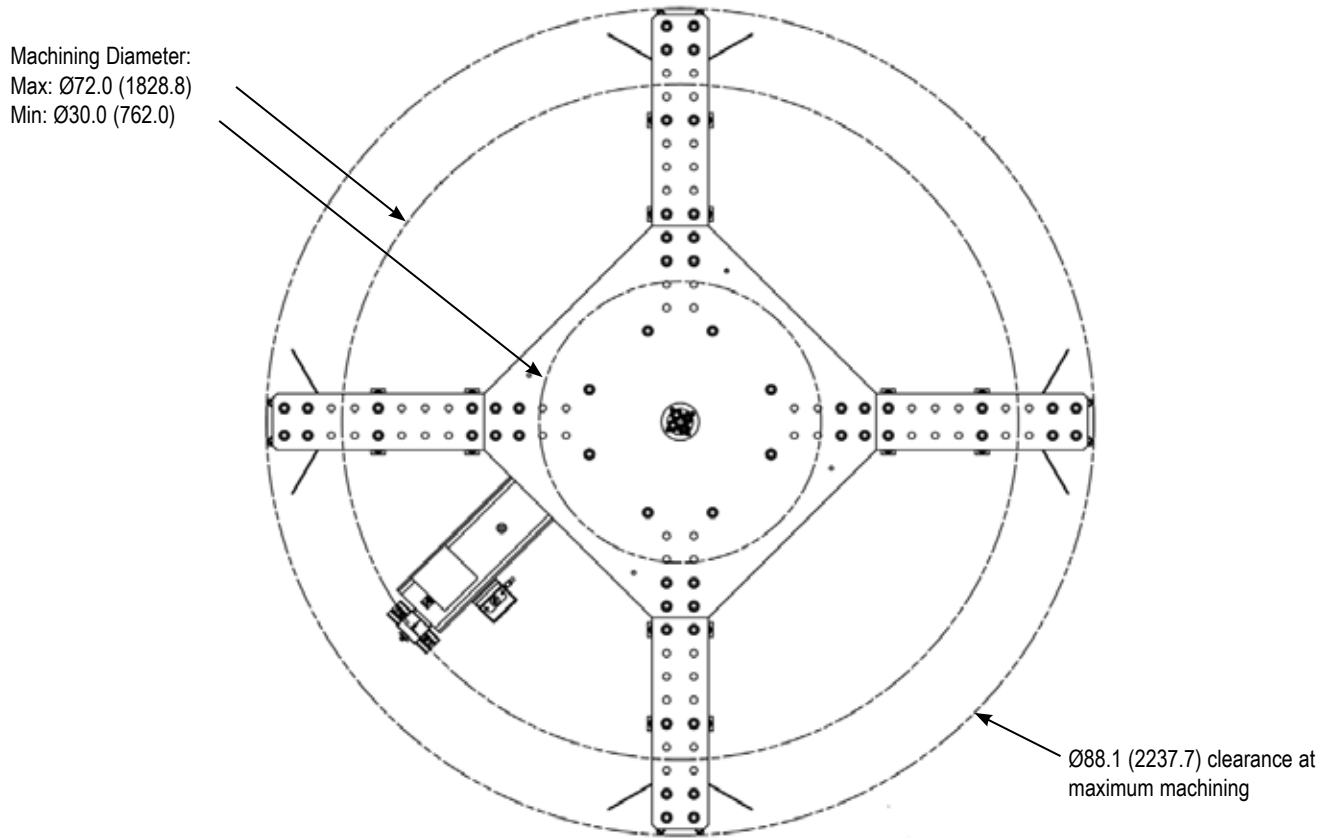
$4.03 \pm 0.25$  (102.4  $\pm$  6.4)  
 minimum bore depth

NOTE:  $\pm 0.25$  ( $\pm 6.4$ ) is travel of leveling foot

# OPERATIONAL DIMENSIONS

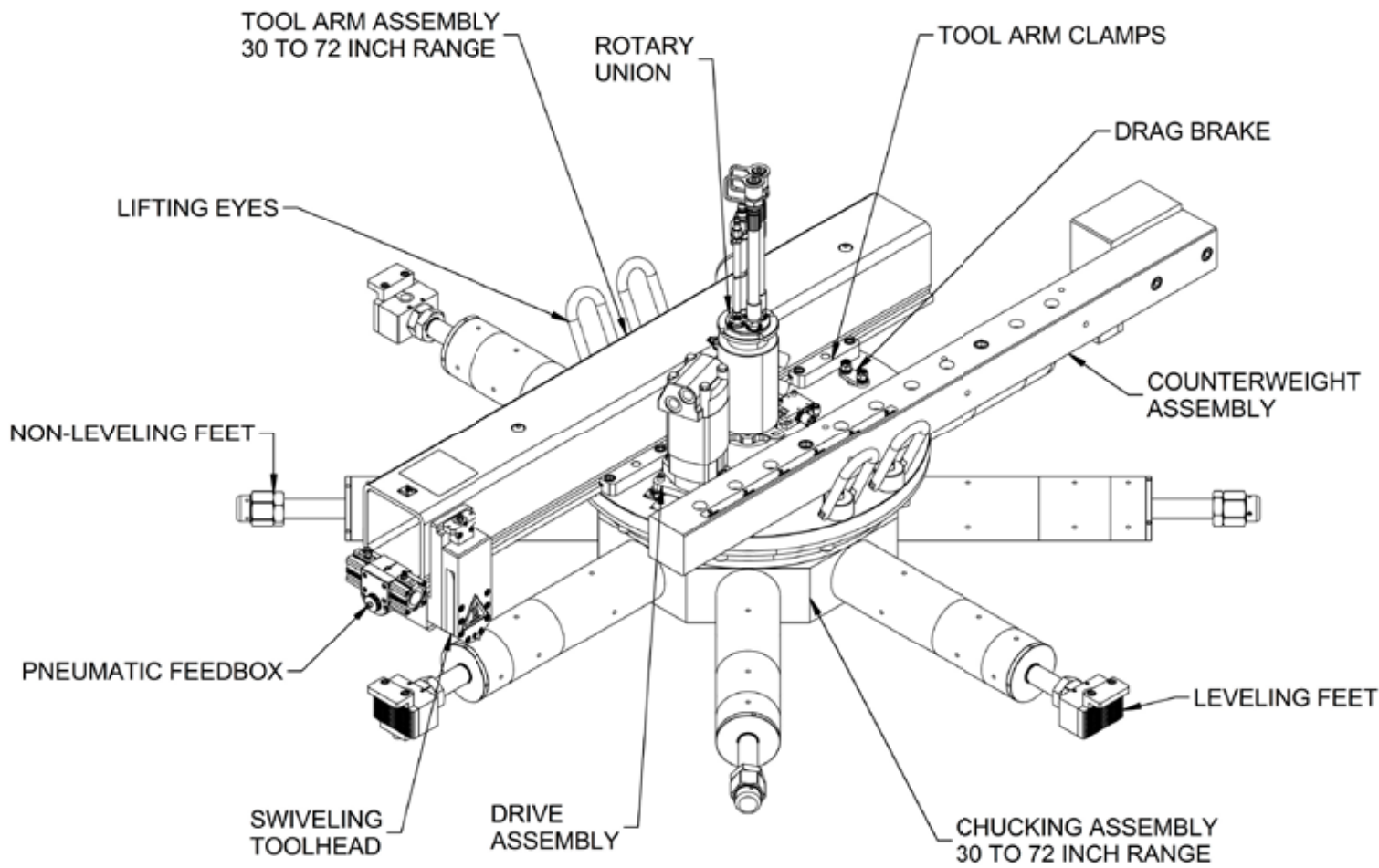
Dimensions in Inch (mm)

## OD Chuck Assembly





# OPERATIONAL DIMENSIONS



# CLIMAX GLOBAL LEARNING CENTER

Climax has been teaching the fundamentals and fine points of portable machine tool operation for practically as long as we've been inventing and building the tools.

At the Global Learning Center situated in our corporate headquarters near Portland, Oregon, we provide training for machine tool operators on portable machine tool safety and machine setup and operation. Trainees also receive technical tips and tools to improve operational efficiencies, with the vast majority of every program devoted to hands-on activities and skill development.

The Climax instructional team includes specialists in shipbuilding, power generation, civil engineering, bridge re-building, petrochemical and other industries.

Whether it's a regularly scheduled course at the Global Learning Center, or custom curriculum conducted at your facility, your machinists will benefit from courses developed by some of the most respected authorities in the business.

Call us today to register for a regularly scheduled class, or talk to us about how we can customize a training program for your specialized application.



## Call Climax for:

### On-site Training

Need some refresher courses in setting up and operating your Climax machine tool?

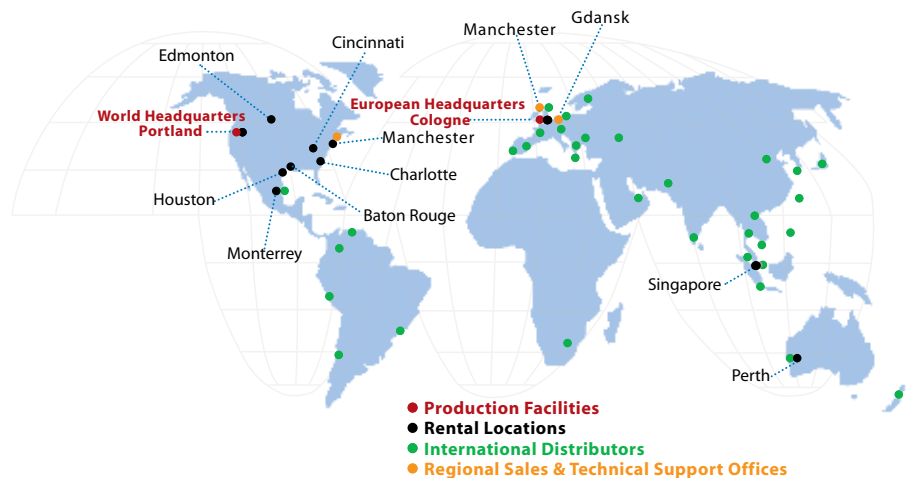
### Special Projects

Climax has been solving complicated on-site machining and welding problems for our customers since 1964.

### Rentals

With 14 worldwide rental depot locations, you are never far away from a Climax portable machine tool.

## Climax Global Locations



Connect with us:  

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