

Variable bed lengths and milling head options offer enhanced versatility.

Quality Machine Design with Power-Packed Performance

- Precision machined dovetail ways and adjustable gibs provide smooth accurate travel.
- All gears and drives are permanently lubricated and sealed to allow operation in any position.

Powerful

- Hydraulic, pneumatic, and electric motors are available to provide power for milling spindle.
- Feed options include manual, electric, and pneumatic.
- Optional HSK spindle.

Versatile

- Two different milling head options are available; the ¾-inch Weldon shank spindle, and the flexible HSK 40A spindle.
- Adjustable feed stops are standard.
- 120V and 230V electric feed options are available in addition to manual feed for fine adjustment.
- The electric feed option provides infinitely variable rates from 0 to 20 IPM, with push-button rapid traverse.
- Forward, neutral and reverse modes are controlled by a simple shift lever.

Rigid and Durable

- Compact yet rigid design for hard to reach and limited clearance applications.



Flexible

- Cross slide allows mounting of milling spindle on either side of the bed.
- An extended ram may be used in conjunction with the more powerful and versatile HSK spindle.
- The optional HSK milling head swivel plate accessory allows 360° range of spindle angles
- Optional sub-plates are available for extra bed rigidity and installation versatility.

Quick and Easy Setup

- The PM4200 3-axis portable milling machine provides precise and versatile on the job milling capabilities. It is designed to be attached either to the work piece or to a support structure beside it.
- Beds are available in 20, 49 and 78 inch (508, 1244.6 and 1981.2 mm) travel.

Applications Include:

- The PM4200 is commonly used for milling large cumbersome parts.
- Many customers use the PM4200 machines when welding up and re-machining worn parts on production machinery like stamping presses.
- Long motor mount slots are easily machined, often without dismantling since the mill can be mounted right on the workpiece.
- Motor mounts and pump bases are easily machined, especially in tight locations.



SPECIFICATIONS

	US	Metric
Bed Length	29, 58 or 87 inches	736.6, 1473.2 or 2209.8 mm
Bed Travel (X Travel)	20, 49 or 78 inches	508.0, 1244.6 or 1981.2 mm
Cross Slide Travel (Y-Axis)	8 inches (Weldon)	203.2 mm
	12 inches (HSK)	304.8 mm
Spindle Reach from edge of bed	8.85 inches (Weldon)	224.8 mm
	12 inches (HSK)	304.8 mm
Tool Head Vertical Travel	3 inches (Weldon)	76.2 mm
	4 inches (HSK)	101.6 mm
No Load Spindle Speed		
Weldon Electric	230-525 RPM	
Weldon Hydraulic	282-696 RPM	
Weldon Pneumatic	Up to 510 RPM	
HSK Electric	Up to 800 RPM	
HSK Hydraulic	369-1006 RPM	
HSK Pneumatic	Up to 1100 RPM	
Spindle Size	0.75 inch (Weldon)	19.1 mm
	40A (HSK)	
Milling Head Gearbox Ratio	2.15:1 (Weldon Spindle)	
	6.25:1 (HSK Spindle) Electric	
	1:1 (HSK Spindle) Hydraulic	
	1:1 (HSK Spindle) Pneumatic	
Spindle Power		
3/4" Weldon Shank		
120V or 230V Electric	1 HP	0.75 kW
Hydraulic Motor Assemblies	J Series with 24 inch (609.6 mm) hose and QD Min Motor RPM @1 gpm (3.8 L/min) Max Motor RPM @5.5 gpm (20.8 L/m)	
65263 0.79 in ³ (13 cm ³) J SERIES	116	696
65094 1.21 in ³ (19.8 cm ³) J SERIES	81	469
65095 1.93 in ³ (31.6 cm ³) J SERIES	46	283
Pneumatic *	1.55 HP	1.15 kW
HSK Spindle		
120V or 230V Electric	3.5 HP	2.6 kW
Hydraulic	J Series with 24 inch (609.6 mm) hose and QD Max Motor RPM @1 gpm (3.8 L/min) Min Motor RPM @5.5 gpm (20.8 L/m)	
65094 (1.21 in ³ (19.8 cm ³) J SERIES)	175	1009
65095 (1.93 in ³ (31.6 cm ³) J SERIES)	99	606
68455 Pneumatic Right Angle *	1.55 HP	1.15 kW
68584 Pneumatic Direct Drive *	1.35 HP	1.01 kW
* Air motor requires 32 FT ³ /min (0.9m ³ /min) at	90 PSI	550 kPa

All dimensions should be considered reference. Contact your Climax Representative for precision dimensions. Specifications are subject to change without notice. There are no systems or components on this machine that are capable of producing hazardous EMC, UV or other radiation hazards. The machine does not use lasers nor does it create hazardous materials such as gasses or dust.

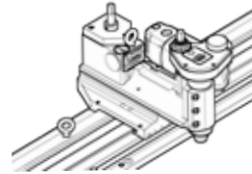
Available Standard Options

Bed Lengths	29, 58, or 87 inches (736.6, 1473.2 or 2209.8 mm)
Rams	Weldon Top Slide HSK Extended Ram Blank Tool Post
Spindles	Weldon 3/4-inch Spindle HSK 40A Spindle

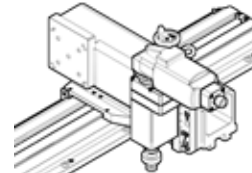
Spindle drive available in electric, hydraulic and pneumatic versions.

Basic configuration includes:

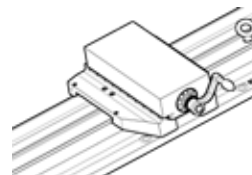
- Bed
- Top slide (inch or metric)
- Gearbox
- Spindle & quill assembly (inch or metric)
- Vertical adjustment leadscrew (inch or metric)
- Cross slide
- Leadscrew
- Feed assembly (manual, pneumatic, or electric)
- Spindle motor (electric, pneumatic, or hydraulic)



Weldon Top Slide



HSK Extended Ram



Blank Tool Post

Dimensions

Overall Length		US	Metric
		bed length + 8.8 inches	bed length + 223.5 mm
Overall Width	Weldon	13.22 - 20.22 inches	335.8 - 513.6 mm
	HSK	28.5 inches	723.9 mm
Overall Height with electric motor			
	Weldon	13.6 - 16.6 inches	345.4 - 421.6 mm
	HSK	17.6 - 21.6 inches	447.0 - 548.6 mm

Weight (without motor)

Bed lengths		US	Metric
29 inch (736.6 mm)	Weldon	332 lb	151 kg
29 inch (736.6 mm)	HSK 40A	381 lb	173 kg
58 inch (1573.2 mm)	Weldon	544 lb	248 kg
58 inch (1573.2 mm)	HSK 40A	593 lb	270 kg
87 inch (2209.8 mm)	Weldon	710 lb	323 kg
87 inch (2209.8 mm)	HSK 40A	759 lb	345 kg

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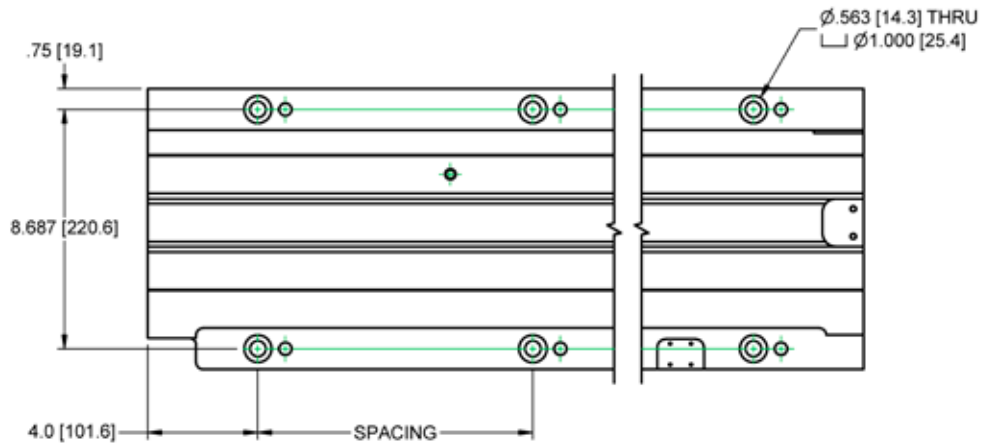
TOOL CONFIGURATIONS

Configure your PM4200:

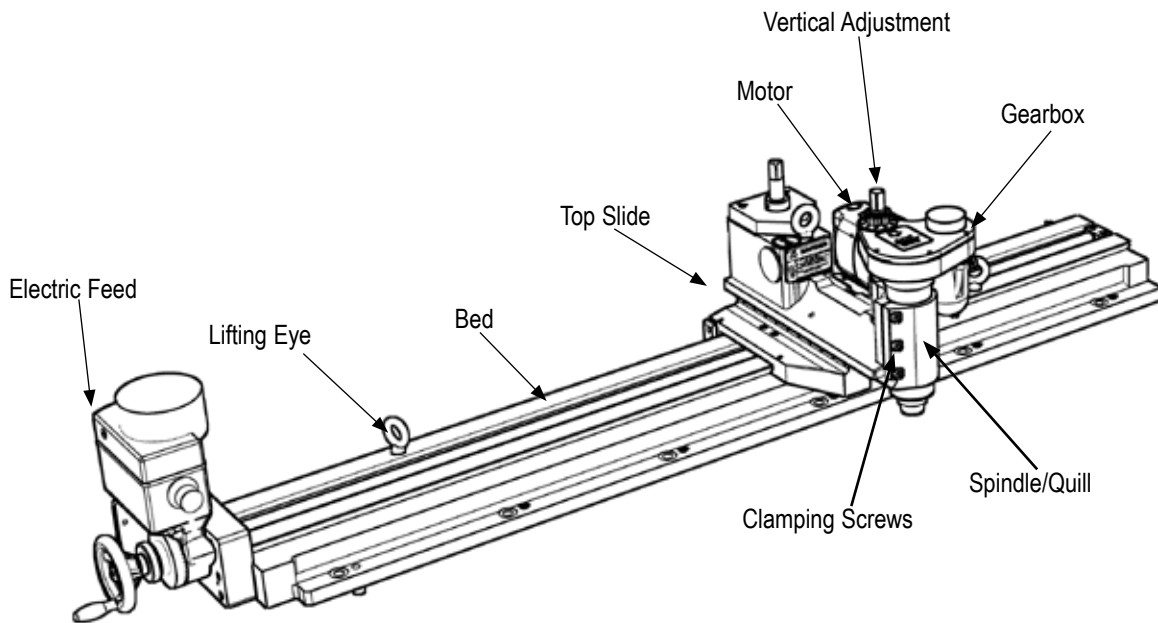
- 1 Select a Base Unit
 - 2 Select Shipping Containers
 - 3 Select Main Bed Feed Control
 - 4 Select a Topslide, Spindle Drive or Extended Ram Assembly
 - 5 Select HSK Milling Head Assembly
 - 6 Select Tooling
 - 7 Select Collets
 - 8 Select Hydraulic Motor for Spindle
 - 9 Select HPU
 - 10 Select Hose, Pendant, and Cable Assemblies (2-Axis)
- To generate the correct part number for the machine, simply circle the part number needed in each step, and contact your Climax representative.

1 Base Unit (w/o Leadscrew)		
(Includes bed assembly, tool kit, and operating manual)		
20 Inches (508 mm) of travel, 29 inch (736.6 mm) bed	65206	
49 Inches (1244.6 mm) of travel, 58 inch (1473.2 mm) bed	65207	
78 Inches (1981.2 mm) of travel, 87 inch (2209.8 mm) bed	65208	
2 Shipping Containers		
Wood Crate for 20 Inch (508.0 mm) Travel Bed	65084	
Metal Container for 20 Inch (508.0 mm) Travel Bed	65403	
Wood Crate for 49 Inch (1244.6 mm) Travel Bed	65085	
Metal Container for 49 Inch (1244.6 mm) Travel Bed	65404	
Wood Crate for 78 Inch (1981.2 mm) Travel Bed	65086	
Metal Container for 78 Inch (1981.2 mm) Travel Bed	65405	
3 Main Bed Feed Control		
20 Inch (508.0 mm) Travel Bed w/Leadscrew		
120V Feed Assembly	64853	
230V Feed Assembly	65359	
Manual Feed Assembly	65305	
Pneumatic Feed Assembly	65309	
Bearing Block (does not include feed or handwheel)	65353	
49 Inch (1244.6 mm) Travel Bed w/Leadscrew		
120V Feed Assembly	64854	
230V Feed Assembly	65360	
Manual Feed Assembly	65306	
Pneumatic Feed Assembly	65310	
Bearing Block (does not include feed or handwheel)	65354	
78 Inch (1981.2 mm) Travel Bed w/Leadscrew		
120V Feed Assembly	64855	
230V Feed Assembly	65361	
Manual Feed Assembly	65307	
Pneumatic Feed Assembly	65311	
Bearing Block (does not include feed or handwheel)	65355	
4 Topslide, Spindle Drive or Extended Ram Assembly		
Electric		
120V Weldon Shank Topslide Assembly - INCH	65217	
120V Weldon Shank Topslide Assembly - METRIC	65218	
230V Weldon Shank Topslide Assembly - INCH	65219	
230V Weldon Shank Topslide Assembly - METRIC	65220	
Hydraulic		
Weldon Shank Topslide Assembly - INCH	65221	
Weldon Shank Topslide Assembly - METRIC	65222	
Pneumatic		
Weldon Shank Topslide Assembly - INCH	65223	
Weldon Shank Topslide Assembly - METRIC	65224	
Extended RAM Assembly (Only for HSK Milling Head)		
Extended RAM Assembly 12 inch (304.8 mm) Travel	71970	
Tool Post Blank		
Tool Post Blank Slide Assembly	38167	
5 HSK Milling Head Assembly		
(Only for Extended RAM Assembly)		
120V Electric HSK 40A Milling Head Assembly (w/motor)	64667	
230V Electric HSK 40A Milling Head Assembly (w/motor)	66342	
Hydraulic HSK 40A Milling Head Assembly	65262	
Pneumatic HSK 40A Milling Head Assembly - Right Angle	68455	
Pneumatic HSK 40A Milling Head Assembly - Direct Drive	68584	
6 Tooling		
HSK Taper		
HSK 40A Taper 3 Inch (76.2 mm) Face Mill w/inserts	64984	
HSK 40A Taper Collet Holder ER-32, 0.08 - 0.81 Inch (2.0 - 20.6 mm)	64985	
Square Carbide Inserts 0.528 inch	47229	
Weldon Shank Inch		
Weldon Shank Face Mill Kit 2 x ¾ Inch	39634	
Weldon Shank Fly Cutter 2-½ inch Dia. Head x ¾ Inch	20713	
Carbide Inserts (SEHW1204AFN KC725M)	39631	
Weldon Shank Metric		
Weldon Shank Face Mill 2 X 20 mm	43985	
Weldon Shank Fly Cutter 2-¼ Inch (57.2 mm) Dia. Head x 20 mm	31625	
Carbide Inserts (SEKT1404AEENGP2 KC725M)	66356	
7 Collets		
Collet ER-32, ¾ - INCH	64986	
Collet ER-32, 20 mm - METRIC	66344	
Collet Set ER-32, ½, ⅜, ¼ Inch Increments - INCH	66345	
Collet Set ER-32, 3 - 20 mm, 1 mm Increments - METRIC	66346	
8 Hydraulic Motor for Spindle		
HSK		
Hydraulic Motor Assembly 1.21 Inch ³ (19.8 cm ³)	65094	
Hydraulic Motor Assembly 1.93 Inch ³ (31.6 cm ³)	65095	
Hydraulic Motor Assembly 3.00 Inch ³ (49.2 cm ³)	65096	
Weldon		
Hydraulic Motor Assembly 0.79 cu Inch (12.9 cu cm)	65263	
Hydraulic Motor Assembly 1.21 cu Inch (19.8 cu cm)	65094	
Hydraulic Motor Assembly 1.93 cu Inch (31.6 cu cm)	65095	
9 HPU (Pendant, Cables & Hoses required)		
5HP HPU 200V-208V	66386	
5HP HPU 230V	66387	
5 HP HPU 380V - 415V	66389	
5HP HPU 460V	66388	
5HP HPU 575V	66390	
10 Hose and Pendant Cable Assembly (2-Axis)		
Hose and Cable Kit ½ x 20 ft. (609.6 cm)	65146	
Hose and Cable Kit ½ x 50 ft. (1524.0 cm)	65152	
Hose and Cable Kit ½ x 100 ft. (3048.0 cm)	65155	
Expand the capabilities of your PM4200 with the following Accessories:		
20 inches (508 mm) of travel, 29 inch (736.6 mm) Bed Sub-Plates	39659	
49 inches (1244.6 mm) of travel, 58 inch (1473.2 mm) Bed Sub-Plates	39795	
78 inches (1981.2 mm) of travel, 87 inch (2209.8 mm) Bed Sub-Plates	39793	
Milling Head Swivel Plate Assembly (for HSK only)	66217	

OPERATIONAL DIMENSIONS



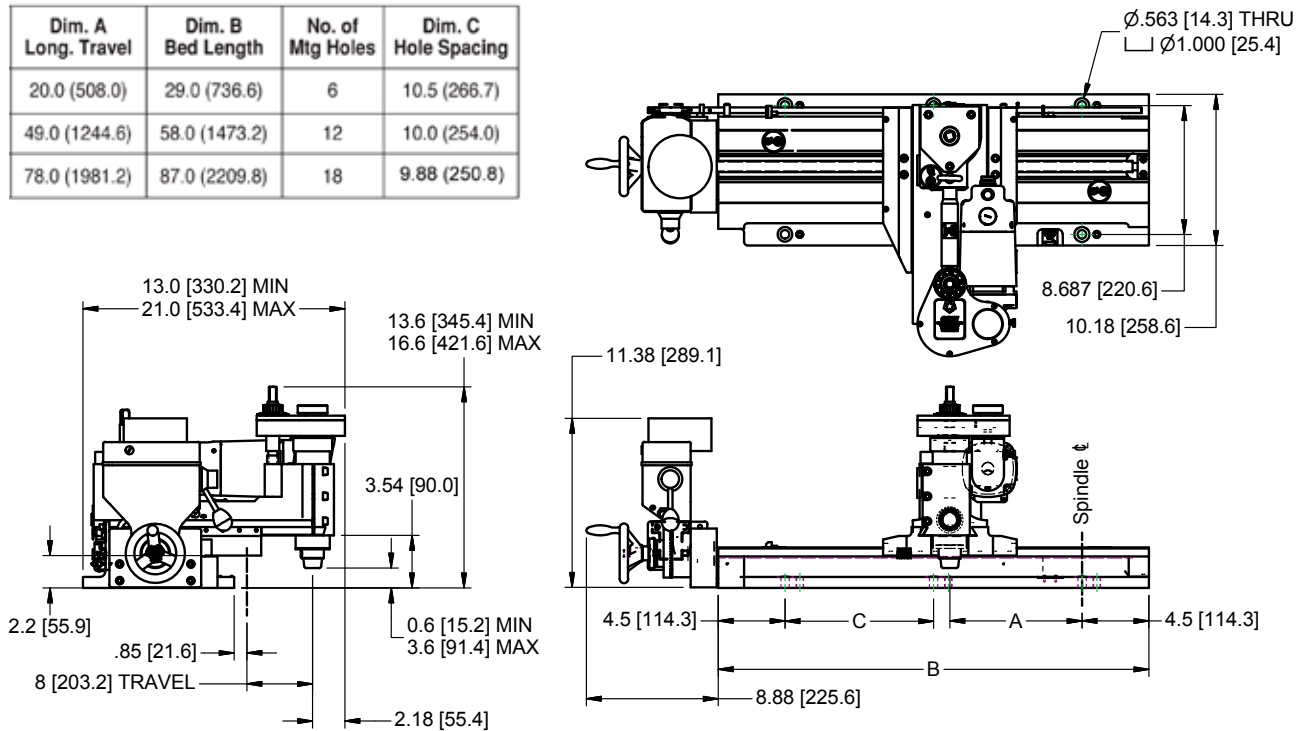
Model	Bed length	Mounting holes	Spacing
PM4200-20	29 inch (736.6 mm)	6	10 inch (254 mm)
PM4200-49	58 inch (1473.2 mm)	12	10 inch (254 mm)
PM4200-78	87 inch (2209.8 mm)	18	10 inch (254 mm)



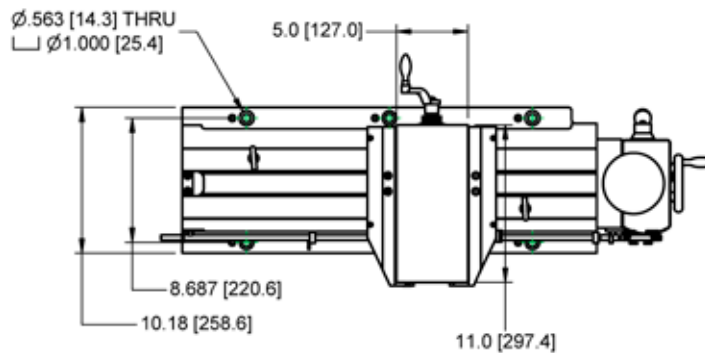
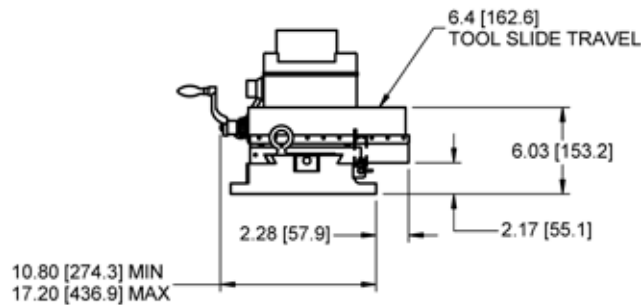
PM4200 with Weldon Spindle

OPERATIONAL DIMENSIONS

Dim. A Long. Travel	Dim. B Bed Length	No. of Mtg Holes	Dim. C Hole Spacing
20.0 (508.0)	29.0 (736.6)	6	10.5 (266.7)
49.0 (1244.6)	58.0 (1473.2)	12	10.0 (254.0)
78.0 (1981.2)	87.0 (2209.8)	18	9.88 (250.8)

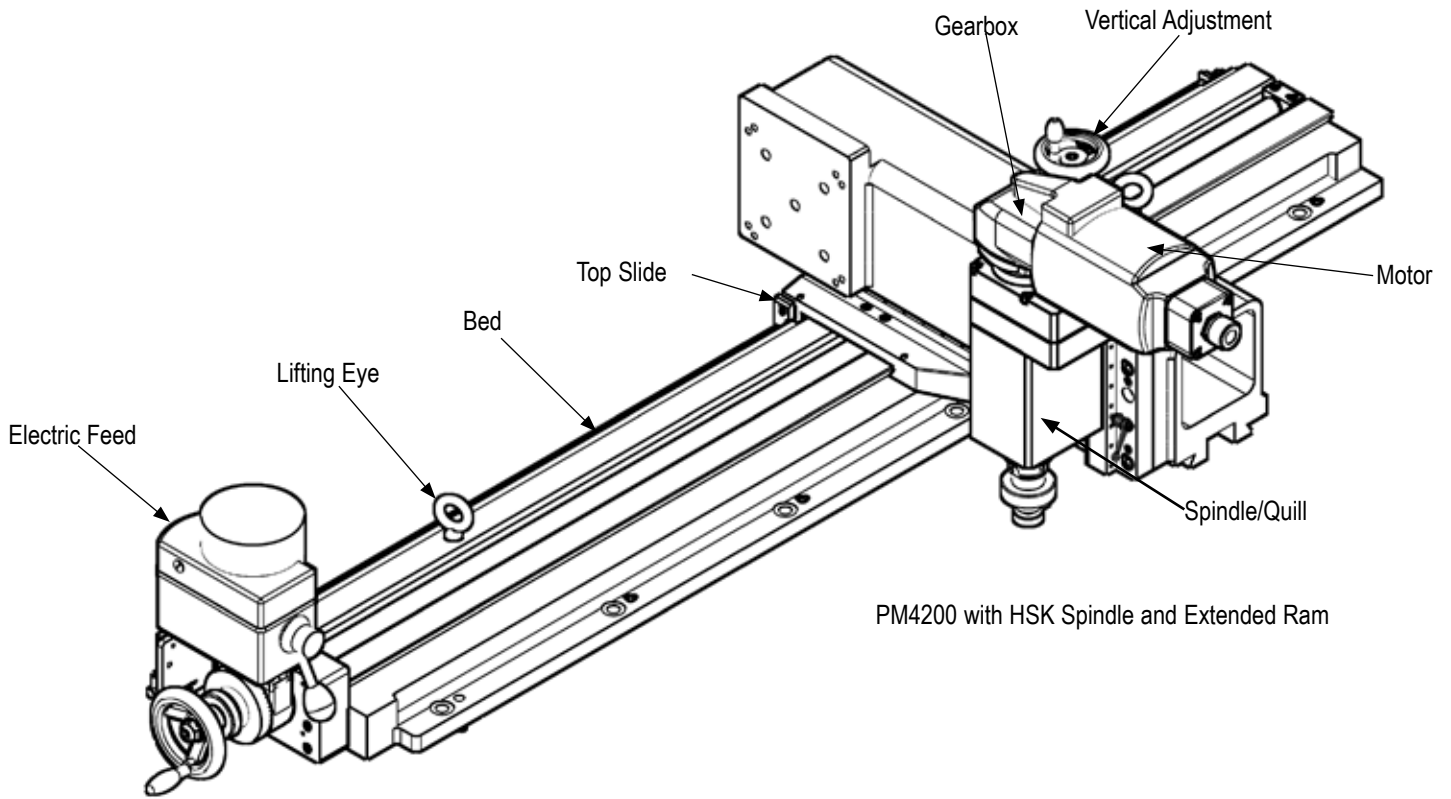


PM4200 with Weldon Shank

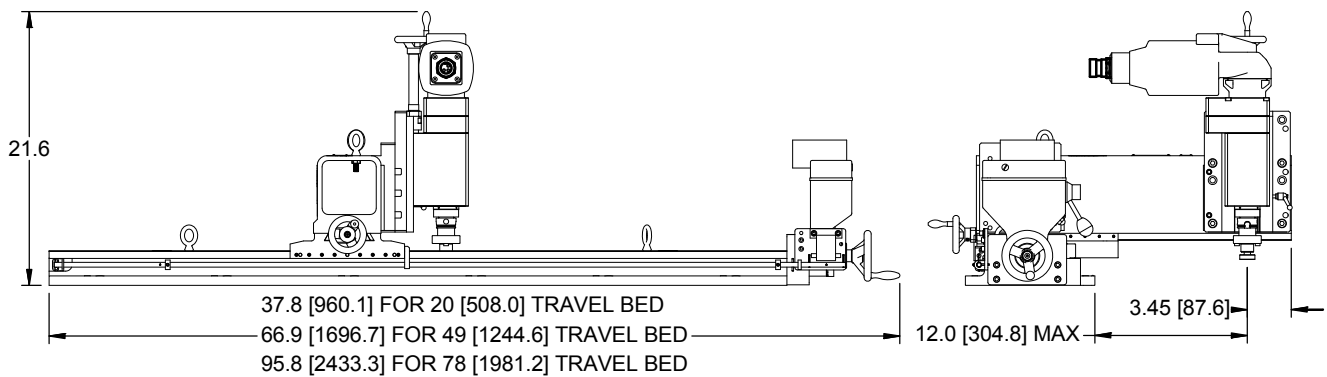
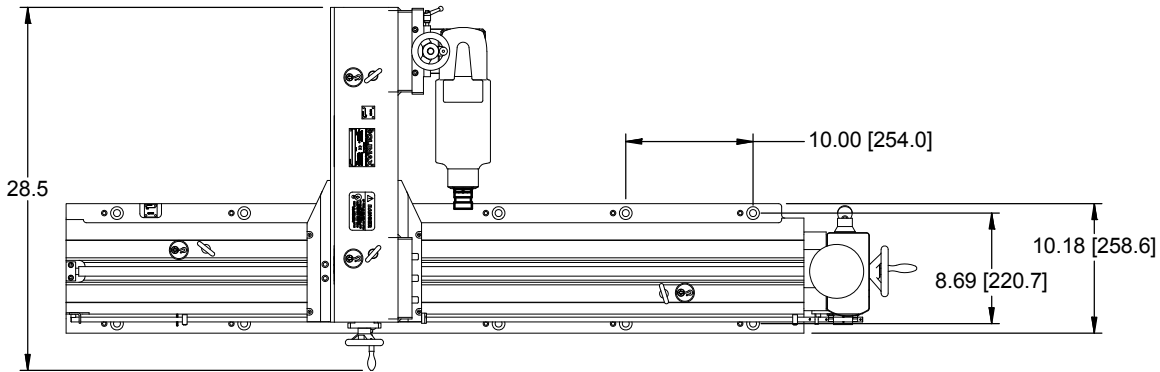


Blank Tool Post

OPERATIONAL DIMENSIONS



PM4200 with HSK Spindle and Extended Ram



PM4200 W/ 12 INCH (304.8 MM) TRAVEL RAM FOR HSK SPINDLE

CLIMAX GLOBAL LEARNING CENTER

Climax has been teaching the fundamentals and fine points of portable machine tool operation for practically as long as we've been inventing and building the tools.

At the Global Learning Center situated in our corporate headquarters near Portland, Oregon, we provide training for machine tool operators on portable machine tool safety and machine setup and operation. Trainees also receive technical tips and tools to improve operational efficiencies, with the vast majority of every program devoted to hands-on activities and skill development.

The Climax instructional team includes specialists in shipbuilding, power generation, civil engineering, bridge re-building, petrochemical and other industries.



Whether it's a regularly scheduled course at the Global Learning Center, or custom curriculum conducted at your facility, your machinists will benefit from courses developed by some of the most respected authorities in the business.

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Call Climax for:

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Need some refresher courses in setting up and operating your Climax machine tool?

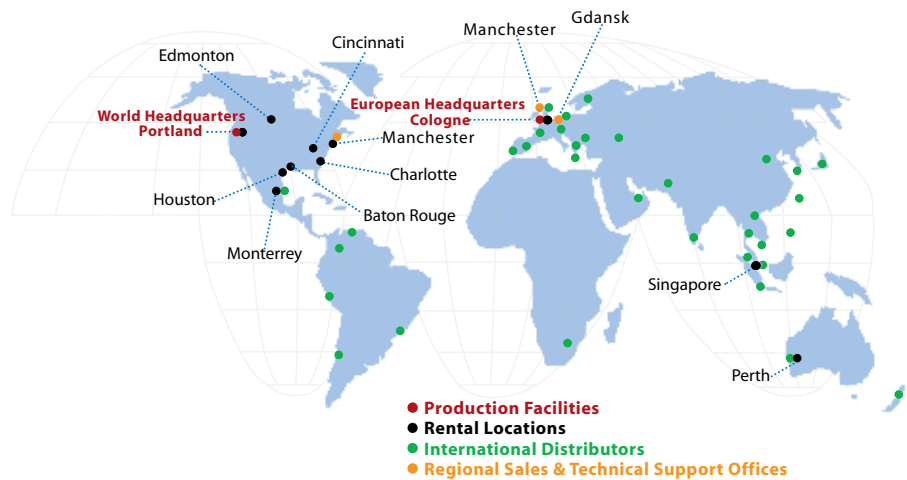
Special Projects


Climax has been solving complicated on-site machining and welding problems for our customers since 1964.

Rentals

With 14 worldwide rental depot locations, you are never far away from a Climax portable machine tool.

Climax Global Locations



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